

**Application for United States Letters Patent**

**For**

**Backlit Logo Assembly and Method**

**By**

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## BACKLIT LOGO ASSEMBLY AND METHOD

### BACKGROUND OF THE INVENTION

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#### 1. FIELD OF THE INVENTION

This invention relates to a backlit logo assembly, and, in one aspect, to a backlit logo assembly for a computer system module.

#### 2. DESCRIPTION OF THE RELATED ART

As computer systems have become more powerful, user interfaces to these systems have become more sophisticated. One example of this higher level of sophistication is the addition of more and more indicator lights corresponding to various functions performed by the computer system. For example, it is common for a computer system to have indicator lights to indicate a power-on condition, hard disk access, CD-ROM access, and the like. These indicator lights are typically small and difficult to distinguish from one another. For example, each indicator light may have an adjacent icon corresponding to the function being indicated by the indicator light. These icons are often merely small markings that are part of the molded case, panel, bezel, or enclosure and are difficult to see.

It is also important to the effective marketing and branding of computer systems for the producer's logo to be easily noticed and recognized by the buying public. Computer system producers have used various coloring schemes to set their logos apart from background enclosures, panels, bezels, and molded cases. For example, a front bezel of a computer system may be a beige color, while the producer's logo is bright blue in color. As this way of distinguishing brands is common, consumers may not notice one particular logo over another.

**SUMMARY OF THE INVENTION**

In one aspect of the present invention, an apparatus is provided capable of displaying a logo capable of glowing. The apparatus includes a light source capable of emitting light and a translucent portion corresponding to the logo, wherein the translucent portion is capable of receiving the light from the light source and is capable of allowing the light to propagate therethrough.

In another aspect of the present invention, a method is provided capable of forming a logo badge. The method includes molding a translucent polymeric material into a translucent portion of the logo badge and molding an opaque polymeric material into an opaque portion of the logo badge.

In a further aspect of the present invention, a logo badge is provided. The logo badge comprises a translucent portion extending through a thickness of the logo badge, wherein the translucent portion is capable of allowing light to propagate therethrough, and an opaque portion generally surrounding at least a portion of the translucent portion.

In yet another aspect of the present invention, an apparatus for displaying a logo capable of glowing is provided. The apparatus comprises a light source capable of emitting light, a bezel, and a logo badge, wherein the logo badge is disposed in the bezel.

In yet a further aspect of the present invention, a computer system is provided. The computer system comprises a chassis, a light source capable of emitting light, and a bezel adjacent the chassis. The bezel comprises a logo capable of receiving the light emitted by the light source and the logo is capable of allowing the light to propagate therethrough.

**BRIEF DESCRIPTION OF THE DRAWINGS**

The invention may be understood by reference to the following description taken in conjunction with the accompanying drawings, in which the leftmost significant digit(s) in the reference numerals denote(s) the first figure in which the respective reference numerals appear, and in which:

Figure 1 is an exploded perspective view of a computer system and backlit logo assembly according to the present invention;

Figure 2 is a front view of a light box and light source according to the present invention;

Figure 3 is a schematic diagram of a computer system according to the present invention; and

Figure 4 is a front view of a backlit logo badge according to the present invention.

While the invention is susceptible to various modifications and alternative forms, specific embodiments thereof have been shown by way of example in the drawings and are herein described in detail. It should be understood, however, that the description herein of specific embodiments is not intended to limit the invention to the particular forms disclosed, but, on the contrary, the intention is to cover all modifications, equivalents, and alternatives falling within the spirit and scope of the invention as defined by the appended claims.

## DETAILED DESCRIPTION OF SPECIFIC EMBODIMENTS

Illustrative embodiments of the invention are described below. In the interest of clarity, not all features of an actual implementation are described in this specification. It will 5 of course be appreciated that in the development of any such actual embodiment, numerous implementation-specific decisions must be made to achieve the developers' specific goals, such as compliance with system-related and business-related constraints, which will vary from one implementation to another. Moreover, it will be appreciated that such a development effort might be complex and time-consuming, but would nevertheless be a routine undertaking for those of ordinary skill in the art having the benefit of this disclosure.

As illustrated in Figure 1, an embodiment of the present invention comprises a computer system 100 having a front bezel 102, a chassis 104, a light source 106 and a light box 108. In the illustrated embodiment, the light source 106 comprises a plurality of light-emitting diodes (LEDs) 110; however, the scope of the present invention includes any desired light source 106, e.g., a lamp, an incandescent lamp, a neon lamp, a fluorescent, lamp, or the like. Referring now to Figure 2, the light box 108 has a rear opening 202 in which the LEDs 110 are disposed. As indicated previously, the light source 106 comprises the LEDs 110 in the illustrated embodiment; the scope of the present invention includes any light source 106 being disposed adjacent the rear opening 202. The light box 108 further 10 includes a front opening 112 and a wall 206 extending between the rear opening 202 and the front opening 112. In the illustrated embodiment, the wall 206 is of a faceted frustoconical configuration, as the wall 206 transitions from a rectangular shape of the rear opening 202 to an octagonal shape of the front opening 112. The scope of the present invention, however, includes any other desired shape of the rear opening 202, the front opening 112 or the wall 106. For example, if the rear opening 202 and the front opening 112 each have rectangular shapes, then the wall 206 may be faceted and have four facets. If the 15 20 25

rear opening 202 has a rectangular shape and the front opening 112 has an oval shape, then the wall 206 may have no facets. In the illustrated embodiment, light is emitted from the LEDs 110, is reflected by an inner surface 212 of the wall 206, and is emitted from the front opening 112. While a matte inner surface 212 of the wall 206 is preferred, the inner 5 surface 212 can have a mirror-like, polished, or other type of finish capable of reflecting light toward the front opening 112. In the illustrated embodiment, the light box 108 is attached to the front bezel 102 via attachment holes 208 in ears 210. In one embodiment according to the present invention, the light box 108 is heat-staked to the front bezel 102. In this embodiment, thermoplastic stakes (not shown) on the front bezel 102 are received in the 10 attachment holes 208. A heat source (direct contact, induction, or the like) is applied to the stakes and the stakes are plastically deformed within the attachment holes 208 and around the ears 210 to hold the light box 108 to the front bezel 102.

Referring again to Figure 1, the front bezel 102 includes a logo 114, which is made of 15 a material that allows light to pass therethrough (e.g., a translucent material or the like). The logo 114 can be any term or symbol (e.g., a mark, a label, a brand, a name, a logotype, a trademark, an emblem, a device, or the like). The front opening 112 of the light box 108 is positioned behind the logo 114 and adjacent the inside surface of the front bezel 102 such 20 that light emanating from the front opening 112 propagates through the logo 114 and is emitted by the logo 114. Thus, by observing an outside surface 116 of the front bezel 102, the logo 114 appears to the human eye to glow.

In the embodiment illustrated in Figure 3, a computer system 302 includes a power supply 304 electrically connected to a power source 306 and to a ground 308. The 25 computer system 302 further includes a switch 310, a processing unit and other ancillary hardware 312 and a light source 314. In the illustrated embodiment, the light source 314 comprises LEDs 316. The power supply 304 is electrically connected to the processing unit

and other ancillary hardware 312 and the light source 314 when the switch 310 is in a closed position. Thus, the light source 314 provides an indication when power is supplied to the processing unit and ancillary hardware 312.

5 Referring now to Figure 4, a logo badge 402 according to one embodiment of the present invention is illustrated. The logo badge 402 has an opaque portion 404 and a translucent portion 406 (indicated by darkened regions). The opaque portion 404 acts as a background to the translucent portion 406, as only the translucent portion 406 allows any substantial amount of light to propagate therethrough. In one embodiment, the logo badge 10 402 is an injection-molded two-shot part having a front surface 408 that corresponds the surface geometry of the portion 118 of the front bezel 102. First, a translucent polymeric material (e.g., polycarbonate or the like) is injected into a mold (not shown) portion corresponding to the translucent portion 406 of the logo badge 402. Second, an opaque polymeric material (e.g., a polycarbonate/acrylonitrile butadiene styrene material or the like) is injected into a portion of the mold corresponding to the opaque portion 404 of the logo badge 402. The opaque polymeric material flows around at least a portion of the translucent portion 406. In one embodiment, the opaque polymer is color-matched to the material of the front bezel 102. The logo badge 402 is then insert-molded into the front bezel 102 to form an integral assembly. As the front bezel 102 is molded, molten polymeric material flows 15 around the logo badge 402. Upon cooling, the logo badge 402 and the front bezel 102 become a unified structure. In one embodiment, the translucent portion 406 acts as a light diffuser so that point light sources (e.g., LEDs 110, 316) can be used to provide a generally uniform-brightness logo 114.

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25 In the illustrated embodiment, the light source 106 is attached to the chassis 104; however, the light source 106 can be attached to or be part of the light box 108. Further, the light source 106 can be disposed in any manner desired such that light emanating from the

light source 106 is propagated through the translucent portion 406. For example, it is within the scope of the present invention for the light source 106 to provide light to the logo 114 without the light box 108.

5       The translucent portion 406 is capable of allowing light of various wavelengths to propagate therethrough. Accordingly, the light source 106 can emit light of a particular wavelength (or group of wavelengths) to display a logo of a particular color or a group of particular colors to indicate information about the system. For example, a particular color light might be used to indicate system health, system processing speed, or the like. Thus,  
10      the color of the light is changed according to a state of the computer system 100, 302.

The present invention further encompasses an apparatus having means for performing certain embodiments of the method of the invention described herein and their equivalents.

15       The particular embodiments disclosed above are illustrative only, as the invention may be modified and practiced in different but equivalent manners apparent to those skilled in the art having the benefit of the teachings herein. Furthermore, no limitations are intended to the details of construction or design herein shown, other than as described in the claims  
20      below. It is therefore evident that the particular embodiments disclosed above may be altered or modified and all such variations are considered within the scope and spirit of the invention. Accordingly, the protection sought herein is as set forth in the claims below.